

5/26

DART AEROSPACE LTD	Work Order:	23530
Description: Outer Aft Saddle	Part Number:	D5955
Drawing: D5955 Rev. A	Qty:	4

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order <i>Dwg. not required</i>	<i>RF</i>	05.06.08	4
2	STORES	Issue material from stock: D6101-013 (7075-T7351) Cut Size 2.50" x 10.10" X 8.25" (Grain along 10.10") Batch: B232-18	BG	05/06/13	4
3	HAAS	Setup W/O No. <u>NA</u> Setup Inspection last completed <u>05/06/13</u> by <u>BG</u>	BG	05/06/13	4
4	HAAS	Machine as per folio D5955 Ensure Batch Number is entered	EE	05.06.14	4
5	HAAS	Deburr and Tumble	EE	05.06.14	4
6	QC	Inspect Level 1 Fill Out Inspection Sheet	EE	05.06.14	4
7	QC	Inspect Level 8 Audit Inspection Sheet	BG	05.06.15	4
8	METAL	Acid etch and alodine as per QSI 005 4.1	M/CB	05.06.15	4
9	FINISHING	Powder Coat White (Ref. 4.3.5.1) as per Dart QSI 005 4.3	M/CB	05/06/16	4
10	QC	Inspect Level 3	CL	05/06/16	4
11	STORES	Pack in foam, identify and stock	CL	05/06/16	4
12	EXPEDITING	Close Work Order Cost / Part : <u>175.5 / 175.51</u>	<i>RF</i>	05.06.20	4

Rev	Date	Change	Revised By	Approved
A	97.03.05			
B	99.04.19	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	02.02.06	Added D part # and inspect level 21	NG	

RELEASED

02/02/06 *[Signature]*RF
02.05.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART AEROSPACE LTD	Work Order: 23530
Description: Outer Aft Saddle	Part Number: D5955
Inspection Dwg: D5955 Rev. A	Page 1 of 1

Inspect dimensions highlighted on inspection sheet drawing D5955 Rev. A and record below:

				Recorded Actual Dimensions					
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	By	Date
A	0.438	0.443	DT8682	✓	✓	✓	✓		
B	1.745	1.755		1.750	1.750	1.750	1.749		
C	5.245	5.255		5.250	5.250	5.249	5.250		
D	6.995	7.005		7.000	7.000	7.000	7.000		
E	5.745	5.755		5.750	5.750	5.750	5.750		
F	4.745	4.755		4.748	4.748	4.748	4.749		
G	0.313	0.318	DT8686	✓	✓	✓	✓		
H	1.522	1.532		1.528	1.528	1.528	1.528		
I	3.048	3.058		3.053	3.053	3.053	3.053		
J	4.575	4.585		4.580	4.580	4.580	4.580		
K	0.313	0.318	DT8686	✓	✓	✓	✓		
L	0.240	0.260		0.250	0.253	0.252	0.252		
M	0.490	0.510		0.502	0.503	0.502	0.503		
N	0.240	0.260		0.250	0.250	0.250	0.251		
O	7.990	8.010		8.005	8.006	8.002	8.003		
P	0.240	0.260		0.246	0.246	0.247	0.246		
Q	0.307	0.312		0.312	0.312	0.311	0.311		
R	0.760	0.765		0.761	0.762	0.761	0.761		
S	0.490	0.510		0.504	0.504	0.504	0.503		
T	1.625	1.645		1.629	1.630	1.629	1.630		
U	2.000	2.020		2.005	2.005	2.005	2.005		
V									
W									
X									
Y									
Z									
AA									
AB									
AC									
AD									
AE									
AF									
AG									
AH									
Accept/Reject									

Measured by:	RF
Date:	05.06.14

Audited by:	RF
Date:	05.06.16

Rev	Date	Change	Revised by	Approved
A	99.04.19	New Issue	RF	
B	02.12.13	Reformat; Added Dim. T-U & DT8682, DT8686	KJ/RF	

RELEASED
03.06.18

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 07, 2005
11:54 am

Work Order No : 0023530
Project Name : D5955
Project For : WK526
Work Order Type : Main
Main WO Number :
House Part Number : D5955

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00

Description : Saddle
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 06-07-05
Est Finish Date : 06-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00